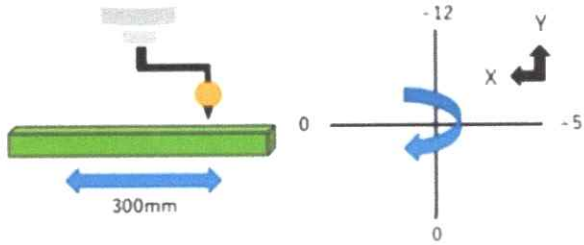


### 主軸振り回し精度(Φ300)

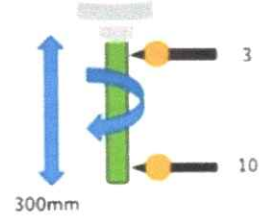
= swing diameter =



X方向:  $5\mu\text{m}$   
Y方向:  $12\mu\text{m}$

### 主軸振れ精度

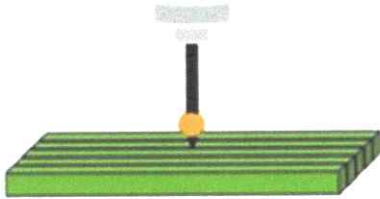
= runout of internal taper of spindle =



口元:  $3\mu\text{m}$   
300先:  $10\mu\text{m}$

### テーブル上面並行度

= table flatness =

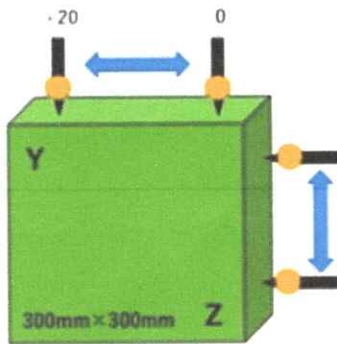


-9	-10	-14
-4	0	-2
-22	-11	-13

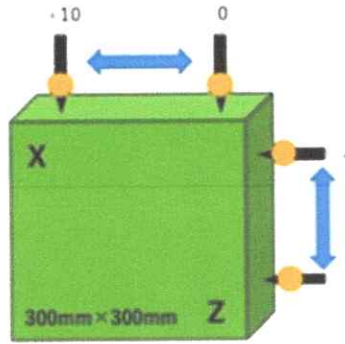
X方向最大:  $11\mu\text{m}$   
Y方向最大:  $31\mu\text{m}$

### 直角度 (300mm × 300mm)

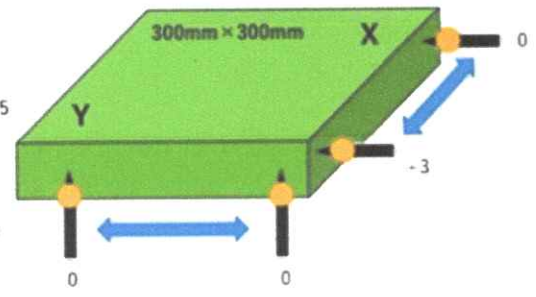
= squareness of each axis movement =



0.016mm 300mm



0.005mm 300mm



0.003mm 300mm

